



# Alliance<sup>®</sup>

RUBBER COMPANY

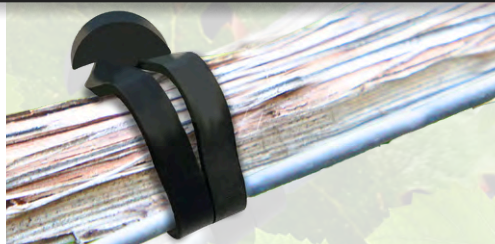
HOLDING YOUR WORLD TOGETHER

SINCE 1923

WOMEN  
OWNED



PRODUCT CATALOG



VISIT US  
ONLINE



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## **William H. Spencer**

Founder

On March 7th, 2023, Alliance Rubber Company celebrated its Centennial Anniversary. This marked 100 years of Alliance offering our benchmark rubber bands and highest quality options for "Holding Your World Together." Achieving a centennial milestone is rare, with less than two-tenths of 1% of U.S. companies reaching this mark.

It all began with William H. Spencer, who left his Franklin, Kentucky, home in 1904 at the age of 13. Traveling by rail to seek adventure, he found himself in Alliance, Ohio, in 1917 with less than \$3 in his pocket. After working for the Pennsylvania Railroad for six years, he began cutting bands by hand from rejected bicycle inner tubes and on March 7th, 1923, started Alliance Rubber Company.

Now in its fourth generation of family ownership, Alliance has continued the traditions started by Mr. Spencer. To that end, just like our products throughout the last century, we have doggedly stretched and flexed to meet the demands of the current market, to remain always sensitive to the pressures of the present environment, and to be always in touch with the needs of our customers. We have continually developed manufacturing principles to perfect processes, boost innovation, and reduce time to market in a fast-paced, volatile, ever-changing global marketplace. Based in Hot Springs, Arkansas, Alliance Rubber Company proudly manufactures the majority of its products in the USA using globally sourced materials. This approach ensures both transparency and quality in every item we produce.

## INNOVATION MILESTONES

### 1923

Founded by William H. Spencer in Alliance, Ohio when he began slicing reject inner tubes into rubber bands.

### 1944

Production plant in Hot Springs, Arkansas opens.

### 1957

Invented and patented the world's first Open-Ring design, which set the world standard for efficiency and ease of application.

### 1969

The world's first continuous cure band production line was installed in our Alliance, Ohio plant.

### 1986

Launched the world's first imprinted Ad Bands®.

### 1988

Opened Salinas, CA division.

### 1993

Awarded Blue Chip Enterprise Award from the U.S. Chamber of Commerce.

### 1998

Added a specialty line of mailing, shipping & packaging supplies.

### 2012

Awarded Excellence in Innovation from U.S. Dept. of Commerce's National Institute of Standards and Technology.

### 2016

Better Business Bureau's Torch Award for Ethics.

### 2018

Official launch of ARCO® Silicone

### 2020

Manufactured Rubber Strips for PPE

### 2021

Governor's Award for Excellence in Global Trade During a Pandemic

### 2022

Awarded "Best Large Company to Work For in Garland Co."

### 2023

Ranked "Largest Woman-Owned Business in Arkansas" by Arkansas Business Publishing Group





## OUR CULTURE OUR ROOTS

### INNOVATION

In addition to the world's largest variety of rubber bands, we offer Resistor Strips™, ProTape®, and much more.

### DIVERSITY

Our WBENC Certification as a WOSB (Woman-Owned Small Business) helps distributors provide products for both U.S. government set-asides and Fortune 500 Corporate Diversity purchases. We celebrate and encourage diversity in hiring, purchasing, and community support.

### MADE IN USA USING GLOBALLY SOURCED MATERIALS

Based in Hot Springs, Arkansas, Alliance Rubber Company proudly manufactures the majority of its products in the USA using globally sourced materials. This approach ensures both transparency and quality in every item we produce.

### REUSABLE PRODUCTS

Unlike many packaging items, rubber bands are reusable. The majority of our manufactured products are made from latex, a rapidly renewable resource.

### A CORPORATE CULTURE OF RESPECT

We take pride in nurturing our associates to excel. In fact, 95% of our managers have been promoted from entry-level positions.

# STANDARD BANDS

Our standard bands support a wide variety of industries around the world from mailhouses to manufacturing.

*Custom bands are available by quotation.*



## PALE CREPE GOLD™

Superior rubber content makes this the gold standard of rubber bands – softest on hands, papers, and products.

### FEATURES

- Softest, easiest stretch to help prevent carpal tunnel syndrome
- Highest rubber content
- Highest band count per pound
- Longest-lasting
- Exceeds federal specification A-A-131B for applicable sizes
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Repeat application
- Packaging and bundling

### PACKAGING OPTIONS

- 1 lb. Box
- 1/4 lb. Box



## STERLING™

This band provides the ideal combination of reliable hold and cost-per-band savings.

### FEATURES

- Best value per rubber band
- High rubber content
- Excellent band count per pound
- Soft, easy stretch helps prevent carpal tunnel syndrome
- Excellent memory for repeat use
- Meets federal specification A-A-131B for applicable sizes
- Made in USA using globally sourced materials

### PACKAGING OPTIONS

- Crepe:** 1 lb. Box, 1/4 lb. Box, 1 lb. Bag
- Color:** 1 lb. Box

### COLOR CHOICES



# ADVANTAGE™

This band is ideal for everyday office, home, and industrial applications. It has higher tensile strength for a good, firm stretch.



## FEATURES

- Midrange rubber content
- Good band count per pound
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Industrial applications
- Everyday use

## PACKAGING OPTIONS

**Crepe:** 1 lb. Box, 1/4 lb. Box, 1 lb. Bag, 1/4 lb. Bag  
**Color:** 1 lb. Box, 1/4 lb. Box

## COLOR CHOICES



### Approx. Rubber Band Count Per Pound (CPP)

STANDARD LINE SPECIFICATIONS CHART			PALE CREPE GOLD	STERLING	ADVANTAGE
Size #	Length	Width	CPP For Natural Crepe Color		
8	7/8"	1/16"	7455	7100	5200
10	1-1/4"	1/16"	5300	5000	3700
12	1-3/4"	1/16"	3850	3400	2500
14	2"	1/16"	3380	3100	2250
16	2-1/2"	1/16"	2675	2300	1800
18	3"	1/16"	2205	1900	1480
19	3-1/2"	1/16"	1890	1700	1250
27	1-1/4"	1/8"	N/A	2400	N/A
30	2"	1/8"	1770	1500	1150
31	2-1/2"	1/8"	1330	1200	850
32	3"	1/8"	1100	950	700
33	3-1/2"	1/8"	970	850	600
54	ASSORTED SIZES		N/A	N/A	N/A
57	1-3/4"	1/4"	N/A	750	N/A
62	2-1/2"	1/4"	720	600	450
63	3"	1/4"	N/A	N/A	380
64	3-1/2"	1/4"	490	425	320
73	3"	3/8"	360	320	240
74	3-1/2"	3/8"	320	275	200
82	2-1/2"	1/2"	340	300	230
84	3-1/2"	1/2"	240	210	150
94	3-1/2"	3/4"	N/A	140	N/A
105	5"	5/8"	95	70	60
107	7"	5/8"	60	50	40
117A	7"	1/16"	600	500	400
117B	7"	1/8"	300	250	200
ULTIMATE ELONGATION			775%	750%	700%

\*Not all sizes are standard in all compounds/colors

# NON-LATEX™

Reduce the potential for latex allergy reactions. These bands are made from premium synthetic rubber.

### FEATURES

- Non-Latex™ premium synthetic rubber
- Soft, easy stretch helps prevent carpal tunnel syndrome
- Bright orange for easy identification
- Can be sterilized using autoclave and irradiation
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Home, school, and workplace
- Industrial and laboratory applications
- Health care facilities

### PACKAGING OPTIONS

- 1 lb. Box
- 1/4 lb. Bag



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SIZE #	DIMENSIONS	1/4 lb. Bag			1 lb. Box		
		ITEM #	CPB*	CASE/MIN	ITEM #	CPB*	CASE/MIN
19	3-1/2" x 1/16"	37198	360	40	37196	1440	10
33	3-1/2" x 1/8"	37338	180	40	37336	720	10
54	ASSORTED 19,33,64	37548	N/A	40	37546	N/A	10
64	3-1/2" x 1/4"	37648	95	40	37646	380	10
117B	7" x 1/8"	37178	63	40	37176	250	10

\*CPB = Approximate Count Per Bag/Box

# NON-LATEX™

## WITH ANTIMICROBIAL PRODUCT PROTECTION

An antimicrobial additive permeates each band, inhibiting the growth of fungi, molds, and bacteria for the lifetime of the product.

### FEATURES

- Inhibits growth of fungi, molds and bacteria
- Non-Latex™ premium synthetic rubber
- Soft, easy stretch helps prevent carpal tunnel syndrome
- Bright cyan for easy identification
- Can be sterilized using autoclave and irradiation
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Home, school, and workplace
- Health care facilities

### PACKAGING OPTIONS

- 1/4 lb. Box



WATCH NOW

SIZE #	DIMENSIONS	ITEM #	CPB*	CASE/MIN
19	3-1/2" x 1/16"	42199	360	40
33	3-1/2" x 1/8"	42339	180	40
54	ASSORTED 19,33,64	42549	N/A	40
64	3-1/2" x 1/4"	42649	95	40
117B	7" x 1/8"	42179	63	40

\*CPB = Approximate Count Per Box

# X-TREME™

## EPDM BANDS

No more brittle bands! The Ethylene Propylene Diene Monomer formula provides incredible resiliency for home, office, government, recreation, and more.



### FEATURES

- UV, ozone, weather, and age-resistant
- Versatile 7" x 1/8" size
- Built-in longevity
- High-density synthetic rubber
- Available in black and green for color-coding
- Made in USA using globally sourced materials

### PACKAGING OPTIONS

1 lb. Box  
Hanging Tabs



### RECOMMENDED USE

- Active and archival filing
- Catalogs, magazines, and printouts
- Home, gardening, and food storage
- Bundling gear



WATCH NOW

ITEM #	DESCRIPTION	CASE/MIN
02002	X-Treme™ EPDM • Hanging Tab • 10 Pack • Black	48
02003	X-Treme™ EPDM • Hanging Tab • 10 Pack • Green	48
02004	X-Treme™ EPDM • 1 lb. Box • Approx. 175 Bands • Black	10
02005	X-Treme™ EPDM • 1 lb. Box • Approx. 175 Bands • Green	10

BUILT-IN  
LONGEVITY FOR  
ACTIVE &  
ARCHIVAL  
FILING



ALL-WEATHER  
EPDM PROVIDES LONG-LASTING  
BUNDLING FOR OUTDOOR  
CORDS AND CABLES

# EPDM BANDS

Got a tough job? These rugged bands can handle it. Ideal for outdoor use, even in extreme conditions.

## FEATURES

- Ethylene Propylene Diene Monomer bands are UV, ozone, and temperature-resilient
- Tight stretch
- Heavy wall
- High-density synthetic rubber
- Extruded flat length range from 1" to 10"
- Made in USA using globally sourced materials

## RECOMMENDED USE

- All-weather outdoor applications
- Industrial applications

## MINIMUM ORDER

60 pounds per size, per color.

RUGGED BANDS  
FOR OUTDOOR  
& INDUSTRIAL  
APPLICATIONS

## COLOR CHOICES

**Standard:** Black

**Custom:** Crepe, red, yellow, blue, orange, and custom imprint options are available with a 450 lb. minimum



EPDM Anchor Bands

# CUSTOM

## BANDS & TUBING

We can produce custom bands and tubing in a variety of colors and sizes extruded up to 10" flat length. Tubing can be used with banding machines that allow for the fast, effective, and automatic application of rubber bands.

Please call (800) 626-5940 to discuss details and pricing.

### MATERIAL OPTIONS

Natural Rubber  
Synthetic Rubber  
Silicone  
EPDM

### MINIMUM ORDER

Subject to size, color, and material.



# FLEX BANDS®

Flex Bands® are a thermoplastic elastomer - a stretchable plastic - that can be custom printed in a wide variety of colors.



### FEATURES

- Soft, easy stretch
- Exceptionally high band count per pound
- Synthetic elastomer
- Fragrance can be added
- Extruded up to 4" flat length
- Made in USA using globally sourced materials

### COLOR CHOICES

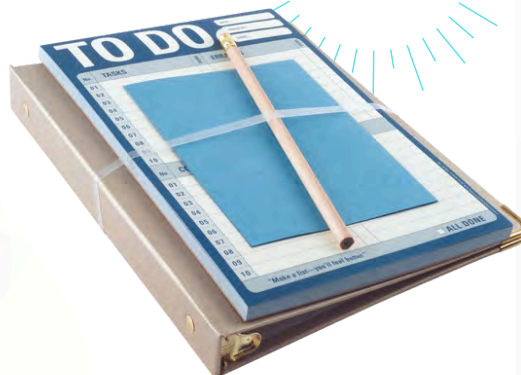
Available in clear, glow-in-the-dark, and a variety of colors – custom colors are subject to approval

### RECOMMENDED USE

- Ideal for upscale packaging
- Perfect for color-coding product types

### MINIMUM ORDER

60 pounds per size, per color.



# RETAIL PRODUCTS

Decades of innovation have led to a range of retail products that serve practical uses in all corners of the globe – from office complexes and gourmet kitchens to industrial warehouses and military missions

## brites® PIC PAC

Go bold with the most brilliant hues on the market. Brites® are a fun, easy way to organize, identify, color-code, and secure files and objects – using **brite**, vibrant colors.

### FEATURES

- Color-coded by our most popular sizes: #16 (blue), #18 (orange), #19 (yellow), #32 (lime), #33 (purple), and #64 (pink)
- Pic Pac box fits well in desk tray
- Premium synthetic rubber with soft, easy stretch
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Creative home and office organization
- School projects
- Quick identification by color-coding

### INCLUDED COLORS



ITEM #	DESCRIPTION	CASE/MIN
07706	Brites® Pic Pac • Dispenser Box with Hang Tab • Assorted Sizes & Colors	36

## brites® FILE BANDS

No more messy files! Bundle paperwork by color for easy identification and well-kept storage.

### FEATURES

- Premium synthetic rubber
- Convenient 7" x 1/8" size
- Soft, easy stretch
- Orange, blue, and pink for quick identification & color-coding
- Made in USA using globally sourced materials

### RECOMMENDED USE

- DIY memo boards and organizers
- Bundle files for added security
- Organize folders and projects

### INCLUDED COLORS



07750                      07755                      07800



ITEM #	DESCRIPTION	INNER QTY	CASE/MIN
07750	Brites® File Bands • Blister Pack • 12 Pack	12	36
07755	Brites® File Bands • Blister Pack • 24 Pack	6	24
07800	Brites® File Bands • 1/4 lb. Bag • Approx. 50 Bands	-	40

## brites® CORNER 2 CORNER BANDS

These innovative, one-piece bands easily stretch to fasten over all four corners of the object you are securing. With Brites® Corner 2 Corner Bands, you can attach loose items to binders for business presentations, secure game box lids, gifts, and even takeout containers!

### FEATURES

- Premium synthetic rubber
- Unique design
- Easily stretch from 8-1/2" to 24"
- Vibrant yellow color
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Hold crafts, games, and cases
- Organize business presentations
- Wrap gifts quickly



ITEM #	DESCRIPTION	CASE/MIN
07869-BR	Brites® Corner 2 Corner Bands • Blister Pack • 3 Pack • Yellow	12



WATCH NOW

## brites® 4-WAY BANDS

Bundling has never looked better. These "X-shaped" bands easily stretch in multiple directions to attach loose items into one, neat bundle. Wide, flexible loops and vibrant hues make these bands an attractive choice for home and office organization.

### FEATURES

- Premium synthetic rubber
- Easy stretch from 8-1/2" to 24"
- Includes lime green, blue, and orange
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Secure lids when transporting takeout boxes
- Bundle books and magazines
- Hold photo albums and scrapbooks
- Wrap gifts quickly



ITEM #	DESCRIPTION	CASE/MIN
07875	Brites 4-Way Bands® • Blister Pack • 3 Pack • Lime Green, Blue, and Orange	12



WATCH NOW

# ADVANTAGE™

## RETAIL LINE

Our most popular rubber band for everyday use, the products in our Advantage™ Retail Line perform well in office & school supply, household essentials, crafts, and storage & organization categories.

### FEATURES

- Midrange rubber content
- Good band count per pound
- Firm stretch, high tensile strength
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Industrial applications
- Everyday use



2613A



2632A



2654A



2664A



00721

ITEM #	DESCRIPTION	INNER QTY	CASE/MIN
2613A	Advantage™ • 2 oz. Bag • Assorted Sizes • Crepe	9	90
2632A	Advantage™ • 2 oz. Bag • Size #32 (3" x 1/8") • Crepe	9	90
2654A	Advantage™ • 2 oz. Bag • Assorted Sizes • Red, Blue, and Yellow	9	90
2664A	Advantage™ • 4 oz. Bag • Postal Size #64 (3-1/2" x 1/4") • Crepe	8	80
00721	Advantage™ • 1/2 lb. Bag • Size #32 (3" x 1/8") • Crepe	8	40



# ADVANTAGE™

## FILE BANDS

Quickly recognize files – and keep them securely organized – with colorful, easy-stretch file bands.

### FEATURES

- Convenient 7" x 1/8" size
- Soft, easy stretch
- Blue, pink, and purple for quick identification & color-coding
- Made in USA using globally sourced materials

### INCLUDED COLORS



### RECOMMENDED USE

- Bundle files for added security
- Organize folders, projects, and printouts
- Quick identification by color coding
- DIY memo boards and organizers



WATCH NOW

ITEM #	DESCRIPTION	INNER QTY	CASE/MIN
0780A	Advantage™ File Bands • 4 oz. Bag • Blue, Pink, and Purple	8	80

# tie-dye

## rubber bands™

This 2 oz. pack includes a mixture of rubber bands in four color-coded sizes. Mix and match to create the design and style that you want - from psychedelic stripes to spirals and lightning bolts.

### FEATURES

- Contains sizes: #12 (blue), #18 (green), #32 (purple), and #64 (pink)
- Soft, easy stretch
- Made in USA using globally sourced materials

### INCLUDED COLORS



### RECOMMENDED USE

- Classic tie-dye t-shirts
- Custom tie-dye designs on tablecloths, hand towels, blankets, and more



ITEM #	DESCRIPTION	INNER QTY	CASE/MIN
06543	Tie-Dye Rubber Bands™ • 2 oz. Bag • Blue, Green, Purple, and Pink	6	24

# FITNESS PRODUCTS

Workout Bands and Resistor Strips offer a wide range of flexibility and strengthening exercises that can produce results when used as a part of a structured program. Different levels of training are available depending on individual goals. Our Fitness Products are compact and can be taken anywhere, from a hotel room to a practice field, or even at your computer desk.



## WORKOUT BANDS™

Workout Bands are a portable product that allow you to fit any toning, strengthening, and stretching exercise into your daily routine – even while traveling. Each pack includes three non-latex resistance bands with light, medium, and heavy resistances that provide both positive and negative resistance. When used properly they help improve the strength, range of motion, and flexibility of the muscles. They can even help restore muscle and joint mobility.

### FEATURES

- 3 Pack includes different resistance levels: blue (light), yellow (medium), and red (heavy)
- Premium synthetic rubber
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Strengthen and tone
- Increase flexibility and mobility
- Physical therapy exercises



09701

CHECK OUT THE 13 MINUTE EXERCISE VIDEO FEATURING WORKOUTS BANDS BELOW!



WATCH NOW

ITEM #	DESCRIPTION	CASE	MIN
09701	Workout Bands™ • 3 Pack • Blue, Yellow, and Red	12	12

# RESISTOR STRIP™

Restore strength and improve flexibility with Resistor Strip™ – the only exercise band to offer a high-quality digital imprint of exercises **directly on the band**. Each band is made with premium synthetic rubber and can provide a user with an uncomplicated workout option outside the gym. They can be used by pro sports teams as well as powerlifters. Great for stretching as well as upper and lower body strengthening.



09751

## FEATURES

- 2 Pack
- Premium synthetic rubber
- Exercises printed directly on the band
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Strengthen and tone
- Increase flexibility and mobility
- Physical therapy exercises

ITEM #	DESCRIPTION	CASE	MIN
09751	Resistor Strip™ • 2 Pack • Green and Black	20	20

EACH 3.5' STRIP  
FEATURES 10  
EXERCISES



# SUPERSIZE BANDS™

The name says it all! These extra-large bands are color-coded by size for easy identification.

### FEATURES

- Color-coded by size
- Easy to apply and remove

### PACKAGING OPTIONS

- Resealable Bag
- Plain Box
- Bulk

### RECOMMENDED USE

- Hold liners in 44 gal. cans (12" and 14") and 55 gal. drums (17")
- Keep box flaps open for loading
- Bundle rugs, mats, and packages
- Prep for moving and storage
- Economical replacement for packaging tape on boxes



### Imported Products

ITEM #	DESCRIPTION	CPP*	CASE/MIN
08994	SuperSize Bands™ • Resealable Bag • 18 Bands • 12" x 1/4" • Red	-	10
08995	SuperSize Bands™ • Resealable Bag • 12 Bands • 17" x 1/4" • Blue	-	10
08997	SuperSize Bands™ • Resealable Bag • 24 Bands • 12", 14", & 17" x 1/4" Asst. (8 each)	-	10
07818	SuperSize Bands™ • Plain Box • Approx. 50 Bands • 17" x 1/4" • Blue	-	25
07825	SuperSize Bands™ • Plain Box • Approx. 50 Bands • 12" x 1/4" • Red	-	25
24012	SuperSize Bands™ • 25 lb. Bulk • 12" x 1/4" • Red	60	25 lb.
2401255	SuperSize Bands™ • 10 lb. Bulk • 12" x 1/4" • Red	60	10 lb.
2402201	SuperSize Bands™ • 25 lb. Bulk • 14" x 1/4" • Green	50	25 lb.
2403225	SuperSize Bands™ • 10 lb. Bulk • 17" x 1/4" • Blue	40	10 lb.
2403201	SuperSize Bands™ • 25 lb. Bulk • 17" x 1/4" • Blue	40	25 lb.

\*CPP = Approximate Count Per Pound



# PALLET BANDS

Why waste time with stretch wrap or tape? These strong, reusable bands are easy to apply, economical, and save time on the job.



## FEATURES

- Available in 72" to 112" circumferences
- Color-coded by size
- Excellent for use on furniture or as mover bands
- Reduce packaging waste
- Ribbed for extra holding power

## RECOMMENDED USE

- Secure items on pallets for movement within a warehouse
- Excellent on furniture as mover bands



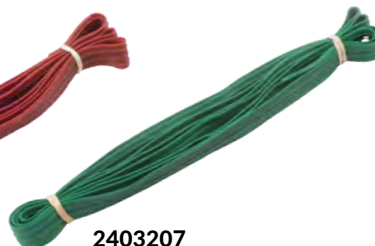
2403206



2403203



2403204



2403207

### Imported Products

ITEM #	DESCRIPTION	INNER	CASE/MIN
2403206	72" Blue* (72" x 1" x 1/16") • Fits 32" x 40" - 36" x 36" Pallet	12	144
2403203	84" Yellow* (84" x 1" x 1/16") • Fits 36" x 42" - 36" x 48" Pallet	12	144
2403204	92" Red* (92" x 1" x 1/16") • Fits 40" x 48" - 48" x 48" Pallet	12	144
2403207	112" Green* (112" x 1" x 1/16") • Fits 48" x 48" - 48" x 60" Pallet	12	144

\*Size is circumference of band





# CAN BANDZ™

Keep your trash tidy - and use fewer bags - with no-slip bands that allow you to fill your can to the top. These 7" x 1/8" black rubber bands secure liners in containers from 13 quarts to 32 gallons.

## FEATURES

- Useful in any workspace
- Reusable
- Black color
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Secure liners for containers from 13 quarts to 32 gallons



ITEM #	DESCRIPTION	CASE/MIN
07810	Can Bandz™ • 1/4 lb. Bag	40
07826	Can Bandz™ • Plain Box • Approx. 50 per Box	40

# BIG BANDS™

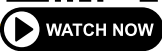
These 7" x 1/8" red rubber bands can handle a wide range of oversized jobs and can help you keep your home or office organized and tidy.

## FEATURES

- Microwave and freezer safe
- Unlimited uses at home, school, or in the workplace
- Available in 12 or 48 pack
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Organize file folders and printed materials
- Prolong freshness of pantry items
- Hold rolled sleeping bags snugly
- Neatly bundle cords and holiday decor
- Secure items together for gluing



ITEM #	DESCRIPTION	CASE/MIN
00699	Big Bands™ • PTE Hanging Box • 48 Pack	18
00700	Big Bands™ • Blister Pack • 12 Pack	36



# GEAR WRAPZ™

Organization makes life easier. These handy helpers bundle everything from garden hoses to holiday lights.

## FEATURES

- Premium synthetic (non-conductive, non-metallic) rubber
- All-weather; UV and ozone-resistant
- Made from EPDM (Ethylene Propylene Diene Monomer)
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Clutter control
- Outdoor and indoor projects
- Secure gear for sports, camping, lawn care, and more



ITEM #	DESCRIPTION	CASE/MIN
40035	2" x 5/16" Gear Wrapz™ • Approx. 1,200 per Case	5 lb. Bulk Pack
40034	4" x 5/16" Gear Wrapz™ • Approx. 700 per Case	5 lb. Bulk Pack
40033	7" x 9/16" Gear Wrapz™ • Approx. 175 per Case	5 lb. Bulk Pack
40036	10" x 9/16" Gear Wrapz™ • Approx. 125 per Case	5 lb. Bulk Pack

# GEAR STRAPZ™

Big outdoor jobs call for our big Gear Strapz™. They can be cut to fit from the 25' roll and the five adjustable clasps provide a snug, custom fit.

## FEATURES

- Premium synthetic (non-conductive, non-metallic) rubber
- Strong stretch strap that can be cut to length
- Made from all-weather, UV, and ozone-resistant EPDM
- 5 clasps included
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Hold protective tarps on boats, cars, or motorcycles
- Secure liners in large dumpsters



ITEM #	DESCRIPTION	CASE/MIN
07740	Gear Strapz™ • Hanging Box • 25' Strap • 5 Clasps	12

# PARACHUTE BANDS

These heavyweight bands equip the military on parachutes used for free fall and jumping off the line in succession. They're also used by the skydiving community to ensure all lines are in place before the parachute fully inflates and to limit the amount of shock on the body.



## FEATURES

- Made in the USA using globally sourced materials at our ISO 9001:2015 Certified Facility
- Used by the military as well as the skydiving community
- Produced IAW applicable MIL-SPEC DWG
- Cage Code: 46619
- Women-Owned Small Business (WOSB)

### 200 lb. Minimum Order

*All bands produced in accordance with governing specifications.*

### 1 lb. Box | 25 per Case

ITEM #	NSN #	DESCRIPTION
2481509	1670-00-568-0323	Type I • 2" x 1/2" x .035"
2171409	0670-01-323-9900	Type II • 2" x 3/8" x .062"
2569502	0670-01-539-1339	1-1/4" x 3/8" x .065"
2409402	1670-01-459-5471	1" x 1/16" x .062"

### 25 lb. Bulk Case

ITEM #	NSN #	DESCRIPTION
2555224	1670-01-557-7623	2" x 5/8" x .062"

## RECOMMENDED USE

- Free fall, static line, HALO, and sling load operations
- Parachute rigging
- Manage paracord in survival kits





**NO NOISE!**  
STRAC BANDS WILL NOT  
COMPROMISE YOUR POSITION,  
UNLIKE HOOK & LOOP



**GEAR WRAPZ EASILY COMBINE WITH GEAR  
STRAPZ TO ELEVATE TARPS AND SHELTERS**



## STRAC™ COMBO PACK

Combine security and stealth. Developed by the Special Forces, our STRAC™ (Strike Team Ready Around the Clock) Combo Pack includes 16 silent bands packed in an easy-zipper, water-resistant poly bag.

### FEATURES

- Stretchable, reusable, adjustable
- Premium synthetic (non-conductive, non-metallic) rubber
- Made from all-weather, UV and ozone-resistant EPDM
- Will not fail in sand and dirt
- Made in USA using globally sourced materials

### RECOMMENDED USE

- Law Enforcement
- Fire/Rescue/EMS
- Communications
- Secure large tarps, cables, and more



### INCLUDES:

#### 8 Gear Wrapz™

- 4" Wrapz™ (x2)
- 7" Wrapz™ (x3)
- 10" Wrapz™ (x3)

#### 8 STRAC™ Rubber Bands

- 2" x 1" EPDM Bands (x4)
- 3" x 1" EPDM Bands (x4)

ITEM #	DESCRIPTION	CASE/MIN
07812	STRAC™ Combo Pack	50
07814	STRAC™ Combo Pack	25



**QUICK RELEASE  
CAPABILITY**

# MAILING & SHIPPING

We proudly provide mailing and shipping supplies along with our bands to mailhouses, manufacturers, and shipping departments around the world.



## BUBBLE MAILERS

- Tough outer layer provides stiffness and durability
- Lightweight for postage savings
- Contains 100% recycled paper
- Water-resistant
- Features "To/From" printed address lines



SIZE #	DIMENSIONS*	Bulk Orders		Standard Orders	
		ITEM #	CASE/MIN	ITEM #	CASE/MIN
0	6" x 10"	10866	250	10802	25
2	8-1/2" x 12"	10872	100	10804	25
4	9-1/2" x 14-1/2"	10877	100	10806	25
5	10-1/2" x 16"	10880	100	10807	25
6	12-1/2" x 19"	--	--	10808	25
7	14-1/2" x 20"	10885	50	10809	25

\*Usable Dimensions: W x (L minus 1-1/2")

# POSTAL BANDS

Alliance is a proud manufacturer of rubber bands for the United States Postal Service (USPS).

While the USPS does not set quality standards for the rubber bands used by private customers, it still has the right to reject any bundled parcels which it feels may cause harm to postal employees.

You can avoid costly bundling errors by choosing the proper rubber bands. How does Alliance know which rubber bands are approved? We helped write the book on postal bands!



2464306

In 1997, Alliance helped to establish the postal regulatory requirements in the *Federal Circular A-A 131B - Rubber Band Procurement Manual* (the guide that outlines the Postal Service's quality standards for the rubber bands it purchases).

However, the US Postal Service no longer provides rubber bands to bulk mailers. To make sure these demands are met, Alliance offers the same postal rubber bands sold to the USPS to private customers.

## FEATURES

- Guaranteed to meet USPS postal requirements
- Excellent memory for repeat use
- Firm and sturdy stretch
- Made in USA using globally sourced materials



ITEM #	NSN	DESCRIPTION	CASE/MIN
2464306	7510-01-368-3495	Postal Bands • 5 lb. Bag • Size #64 (3-1/2" x 1/4") • Crepe	25



24324

97705

26644

In addition to Size #64 bands, The USPS also buys other standard sizes for its use. The sizes below are available in three different grades of rubber. The difference between each grade is the rubber content. This matters because the amount of rubber in the band determines how elastic it is, how long it lasts, and how easy it is to use.

The perfect grade of rubber depends entirely on the type of hold and/or stretch required for your particular use. Each item, no matter the grade of rubber, meets or exceeds USPS Regulations.

ITEM #	NSN	DESCRIPTION	GRADE OF RUBBER	COLOR	CASE/MIN
97705	7510-08-000-1682	1 lb. Box • Size #170 (7" x 1/4")	Advantage™	Red	25
24184	7510-00-243-3437	1 lb. Bag • Size #18 (3" x 1/16")	Sterling™	Crepe	25
24324	7510-00-243-3434	1 lb. Bag • Size #32 (3" x 1/8")	Sterling™	Crepe	25
24644	N/A	1 lb. Bag • Size #64 (3-1/2" x 1/4")	Sterling™	Crepe	25
26644	N/A	1 lb. Bag • Size #64 (3-1/2" x 1/4")	Advantage™	Crepe	25

# AIR BUBBLE PROTECTIVE WRAP

Ensure every package arrives safe and sound. Safeguard your items during shipping, handling, and storage with our Air Bubble Protective Wrap. Perforated every 12" this lightweight wrap is ideal for packaging fragile items.

## FEATURES

- Lightweight for postage savings
- Water resistant
- Perforated every 12"
- Recyclable

## RECOMMENDED USE

- Protection against shock, vibration, and abrasion
- Packaging lightweight objects for shipment

ITEM #	DESCRIPTION	CASE/MIN
00813	12" x 175' • w/ Dispenser • 3/16" Bubble	1
00814	12" x 10' • Roll • 3/16" Bubble	12
00811	12" x 100' • w/ Dispenser • 5/16" Bubble	1



00813



# TWINE

All-purpose polyester-cotton blended twine is soft, versatile, and economical. Consistent production resists binding and works for a wide range of applications.

## FEATURES

- Light to medium duty
- Forms tight, strong knots
- Soft & extremely flexible

## RECOMMENDED USE

- Trussing poultry, pork, or beef
- Securing vegetables for steaming
- Bundling newspapers or magazines for recycling
- Also great for crafts and bundling

ITEM #	DESCRIPTION	FT/LB	CASE/MIN
89100-A	12-Ply • Polyester Cotton • 2# Cone	1680	25
89102-A	16-Ply • Polyester Cotton • 2# Cone	1260	25
89103-A	16-Ply • Polyester Cotton • 5# Cone	1260	12
89104-A	20-Ply • Polyester Cotton • 2# Cone	1008	25
89106-A	24-Ply • Polyester Cotton • 2# Cone	840	25
89108-A	30-Ply • Polyester Cotton • 2# Cone	672	25
89110-A	60-Ply • Polished • 1# Cone	600	48
89111-A	9-Ply • Rayon • 2# Cone	1008	25



89110-A

89111-A

89100-A



# RED PACKER BANDS

Designed to meet or exceed the unique application needs of industrial markets, Red Packer Bands are reusable and can stretch up to 7.5 times the relaxed size. These highly visible bands come in multiple widths and lengths to suit any bundling need.

## FEATURES

- Good stretch
- Dependable strength
- Strong, durable wall
- Red for high visibility
- Convenient 1 lb. boxes
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Bundle newspapers and files
- Secure gear and cables
- Roll carpets for transport and storage
- Attach brochures or manuals to product packaging

ITEM #	DESCRIPTION	CPP*	CASE/MIN
96205	Size #20 (4" x 1/16")	800	25
96355	Size #35 (4-1/2" x 1/8")	380	25
96225	Size #22 (5" x 1/16")	620	25
96365	Size #36 (5" x 1/8")	320	25
96385	Size #38 (6" x 1/8")	240	25
96695	Size #69 (6" x 1/4")	140	25
97405	Size #117B (7" x 1/8")	200	25
97705	Size #170 (7" x 1/4")	90	25
97425	Size #142 (8-1/2" x 1/8")	120	25
97725	Size #172 (8-1/2" x 1/4")	70	25

\*CPP = Approximate Count Per Pound



# CUSTOM IMPRINTED BANDS

Various uses – from **wristbands** to **premium packaging** – make our Ad Band® the perfect flexible marketing tool.

Created in 1986, **Ad Bands®** are *the original printed rubber bands*. They provide the perfect opportunity to combine packaging, product information, and name branding in fun and innovative presentations.

Visit [www.ADBANDS.com](http://www.ADBANDS.com) to learn more!



## FOTOFLEX®

FotoFlex® wristbands are the world's first stretchable wristbands to feature a four-color imprint of digital graphics, allowing you to turn your rubber wristband into a mini-billboard for maximum promotional effect.

*Made in USA using globally sourced materials*



## SOFT STRETCH SILICONE

Soft Stretch Silicone bands add a sleek and professional look to your promotional presentation.

- Great for delicate applications
- Rebounds without distortion
- Available in 2-1/2" to 12" lengths

*Imported Product*

## SILICONE BRACELETS

Make a powerful statement with silicone bracelets. Available in adult and child sizes with a variety of branding options.

- Imprinted
- Debossed (with or without color fill)
- Embossed

*Imported Product*



# RESISTOR STRIP™

These are the only exercise bands to offer **four-color, digital photo imprinting**.

This 3-1/2' long by 3" wide strip with its large imprint area offers a huge platform to include multiple logos, photography, and BIG messages. Each band is made with non-latex, premium synthetic rubber and can provide the user with an uncomplicated workout option outside the gym.

## FEATURES

- Exercises printed on the band
- Premium synthetic latex
- 3-1/2' long by 3" wide
- Compact and easily portable
- Made in USA using globally sourced materials

## RECOMMENDED USE

- Improve strength, flexibility, and body tone
- Workout at home or on the go
- Great for yoga or physical therapy exercises



# WORKOUT BANDS™

Work-Out Bands™ are the best way to promote your message and a healthy lifestyle. This portable product allows you to fit toning, strengthening, and stretching exercises into your daily routine.

Each premium synthetic latex band is available in 14" and 20" lengths and three different resistance levels.

*Made in USA using globally sourced materials*



# PRODUCE & FLORAL PRODUCTS

We work closely with growers to provide products that meet your needs in size, quality, stretch, and changing industry requirements. If the size you need is not shown, just give us a call.

## IMPRINTED PLU BANDS

Unlike poly bags and twist ties, our price lookup (PLU) bands allow produce to be touched and seen with a fresher, more appealing look.

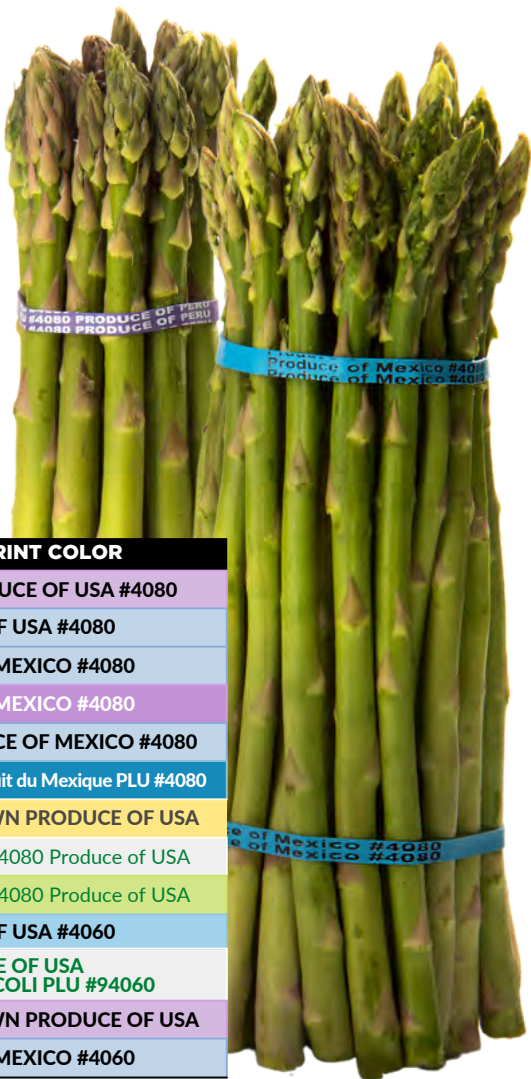
### FEATURES

- FDA compliant for direct food contact
- Meet country of origin labeling requirements (C.O.O.L.)
- Waterproof, will never leave brown water spots or rust stains
- Gentle on produce, will not cut into tender items
- Allow consumers to see and touch the product
- Shrinks with produce as moisture is lost
- Reusable
- Made in USA using globally sourced materials

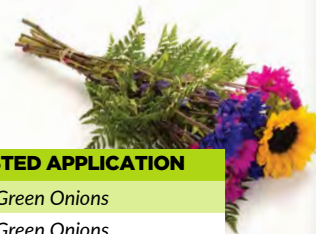
200 lb. Minimum Order

ITEM #	SIZE	CPP*	DIM"	COMMODITY	BAND / IMPRINT COLOR
828024-080273	63	400	3 x 1/4	USA Asparagus	ASPARAGUS PRODUCE OF USA #4080
827024-4080723	63	400	3 x 1/4	USA Asparagus	PRODUCE OF USA #4080
827024-4080761	63	400	3 x 1/4	Mexico Asparagus	PRODUCE OF MEXICO #4080
828024-4080332	63	400	3 x 1/4	Mexico Asparagus	PRODUCE OF MEXICO #4080
8270024-4080731	63	400	3 x 1/4	Mexico Asparagus	ASPARAGUS PRODUCE OF MEXICO #4080
827024-4080323	63	400	3 x 1/4	Mexico Asparagus	Produce of Mexico - Produit du Mexique PLU #4080
815024-073072	73	280	3 x 3/8	Organically Grown	ORGANICALLY GROWN PRODUCE OF USA
820124-94080421	73	300	3 x 3/8	Organic Asparagus	Organic Asparagus #94080 Produce of USA
826024-9408043	73	300	3 x 3/8	Organic Asparagus	Organic Asparagus #94080 Produce of USA
827016-071073	81	350	2 x 1/2	USA Broccoli	PRODUCE OF USA #4060
820116-083443	81	350	2 x 1/2	Organic Broccoli	PRODUCE OF USA ORGANIC BROCCOLI PLU #94060
828016-234573	81	350	2 x 1/2	Organically Grown	ORGANICALLY GROWN PRODUCE OF USA
827016-4060761	81	350	2 x 1/2	Mexico Asparagus	PRODUCE OF MEXICO #4060

\*CPP = Approximate Count Per Pound



# PRODUCE & FLORAL RUBBER BANDS



**ITEM #	SIZE	*CPP	DIMENSIONS"	COLOR	PKG	SUGGESTED APPLICATION
54464	14	3000	2 x 3/64	Blue	1# Bag / 25#	Green Onions
97464	14	3000	2 x 3/64	Red	1# Bag / 25#	Green Onions
96144	14	2250	2 x 1/16	Red	1# Bag / 25#	Radishes, Floral
96164	16	1800	2-1/2 x 1/16	Red	1# Bag / 25#	Radishes, Floral
54164	16	1800	2-1/2 x 1/16	Blue	1# Bag / 25#	Radishes, Floral
96184	18	1480	3 x 1/16	Red	1# Bag / 25#	Floral
26193	19	1250	3-1/2 x 1/16	Crepe	5# Bag / 25#	Floral
66194	19	1250	3-1/2 x 1/16	Green	1# Bag / 25#	Floral
31294	29	1450	1-3/4 x 1/8	Black (Ster)	1# Bag / 25#	Baby Broccoli, Asparagus 200g
96304	30	1150	2 x 1/8	Red	1# Bag / 25#	Floral, Carrots
96314	31	850	2-1/2 x 1/8	Red	1# Bag / 25#	Leafy Vegetables, Greens
22312	31	900	2-1/2 x 1/8	Black EPDM	20# Bulk	Outdoor/UV/Ozone Resistant
96324	32	700	3 x 1/8	Red	1# Bag / 25#	Floral
44324	32	830	3 x 1/8	Blue	1# Bag / 25#	Floral
26334	33	600	3-1/2 x 1/8	Crepe	1# Bag / 25#	Floral
55962	33	475	3-1/2 x 1/8	White	25# Bulk	Cauliflower
TPE32CLEAR	32	1500	3 x 1/8	Clear	20# Bulk	Floral
TPE34CLEAR20	34	1100	4 x 1/8	Clear	20# Bulk	Floral
5596202	33	550	3-1/2 x 1/8	Crepe	25# Bulk	Cauliflower
56962	33	475	3-1/2 x 1/8	Green	25# Bulk	Cauliflower
58612	61	575	2 x 1/4	Purple	25# Bulk	Baby Broccoli, Carrots
5461201	61	575	2 x 1/4	Blue	25# Bulk	Baby Broccoli, Carrots
54624	62	450	2-1/2 x 1/4	Blue	1# Bag / 25#	Leaks, Carrots
54632	63	400	3 x 1/4	Blue	25# Bulk	Asparagus 1# Bunch
55632	63	400	3 x 1/4	White	25# Bulk	Asparagus 1# Bunch
5463204	63	400	3 x 1/4	Blue	25# Bulk	Asparagus, Celery
54644	64	320	3-1/2 x 1/4	Blue	1# Bag / 25#	Asparagus 1# Bunch
54812	81	350	2 x 1/2	Blue	20# Bulk	Broccoli, Leeks
5581202	81	350	2 x 1/2	White	25# Bulk	Broccoli, Leeks
58852	85	150	4 x 7/16	Purple	25# Bulk	Asparagus Kilo Bunch
58862	85	150	4 x 7/16	Blue	25# Bulk	Asparagus Kilo Bunch
27404	117B	200	7 x 1/8	Crepe Adv.	1# Box / 25#	Floral
97405	117B	200	7 x 1/8	Red	1# Box / 25#	Collards
Advantage™				R,G,B	1# Bag / 25#	Miscellaneous
Sterling™				R,G,B	1# Bag / 25#	Miscellaneous

\*CPP = Approximate Count Per Pound

\*\*Lead times: 3-5 working days on Standard items, 7-10 working days on Non-Standard items, and 10-15 working days on Custom items.

## CUSTOM PLU BANDS

Add your name, website, and/or promotion to inform consumers and encourage brand loyalty. Consumers will discover hundreds of uses for your custom PLU bands even after your produce is gone, providing you with subtle, ongoing advertising.

### FEATURES

- Custom messaging
- All benefits of Imprinted PLU Bands
- Faster sell-through
- Greater brand recognition
- Made in USA using globally sourced materials

200 lb. Minimum Order





# ProTape®

 **SPECIALTY BUNDLING TAPE**

Improve speed and accuracy at checkout with ProTape®. This bundling solution offers many attributes of our PLU Bands, with the added benefit of barcoding.

## FEATURES

- Does not stain, cut, or tear produce
- Waterproof, can be applied to wet produce
- Sticks only to itself
- Meets FDA requirements for direct food contact
- Open and reseal to trim at store level
- Provides scannable barcode capability
- Enhances the look of produce

### Imported Products

ITEM #	DESCRIPTION • SIZE
09215	Plain Purple • 20mm
0924TR	Translucent • 20mm
09212	Plain Red • 15mm
09218	Plain Red • 20mm
09011	Fresh Vegetables (English/Japanese) • 15mm
0912101WF	Organically Grown • 12mm
09238	Mexican Green Onions (Eng./French) PLU #4068 • 20mm
09010	Organically Grown • 20mm
09018	Bananas PLU #4011 • 20mm
09029	Fresh Vegetables Cyan • 20mm
09028	Fresh Vegetables Red • 20mm
09003	Green Leaf PLU #4076 • 20mm
09006	Red Leaf PLU #4075 • 20mm
09007	Romaine PLU #4640 • 20mm



## CUSTOM PROTAPE®

Want to increase brand recognition? Add your name and/or logo to any of our ProTape® options.

*Imported Product*

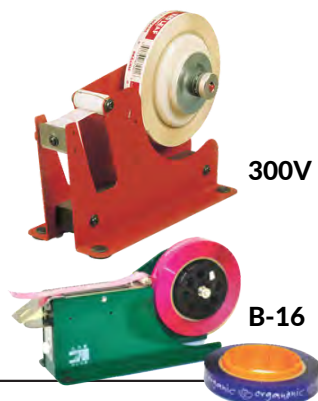
# PROTAPE® DISPENSERS

These dispensers streamline your normal wrapping procedure, allowing you to manually dispense, wrap and cut any length of tape.

*Imported Products*

## BASIC DISPENSERS

These basic dispensers allow easy handling and cutting of ProTape® for manual application. Both have a lightweight and durable construction making them ideal for flexible low-volume applications. The B-16 can accommodate 3" - 3.5" cores.



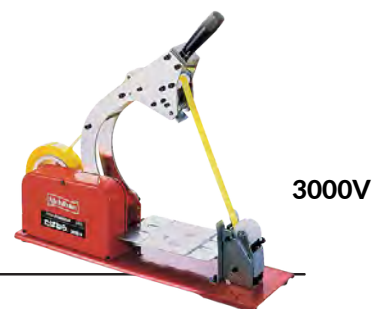
## LARGE BUNDLE DISPENSER

This economical dispenser features an application plate to measure, cut, and apply ProTape® to asparagus, spinach, leafy lettuces, green onions, and other fresh vegetables. The 300V-II is lightweight, durable, and versatile.



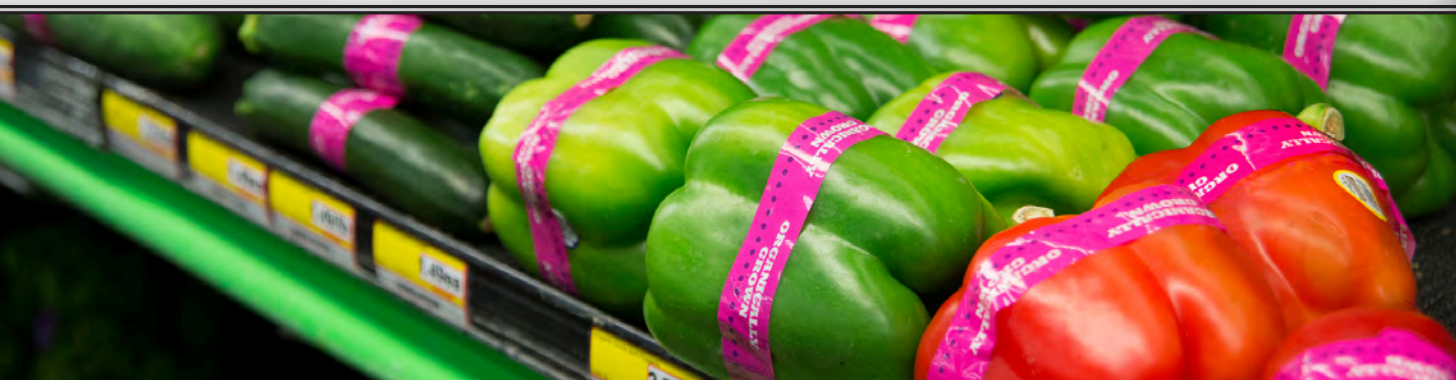
## SEMI-AUTOMATIC DISPENSER

With the push of a hand this semi-automatic dispenser measures, wraps, and seals to make a secure and attractive bundle. The 3000V is three times faster than the pull and cut dispensers and is built to give hassle-free service.



## ELECTRIC DISPENSER

When two hands are required to handle your produce, this electric ProTape® Dispenser can be activated by the foot pedal feature. The 5000V is built for ease of application.





# SEAFOOD BANDS

## PLAIN OR PRINTED BANDS

Whether you're fishing for lobster, crab, geoduck, clams, or oysters, we have bands to fit your needs. Our bands have been used for over 50 years in the commercial fishing industry from banding to packaging and promoting your seafood.



### Catching - *Band It!*

Our natural latex rubber bands are FDA-compliant for direct food contact and can withstand cold temperatures while maintaining their hold strength and stretch.

### Packaging & Tracking - *Trace It!*

We are able to imprint traceability information directly on your bands along with the fishing boat number to help guarantee the freshness and quality of the seafood at its final destination.

### Promoting - *Brand It!*

Continue to market and brand your company and product even after the catch! Let us print your company name and/or logo on your seafood bands to help promote you.

## FEATURES

- Made from natural latex rubber
- FDA compliant for direct food contact
- Available in standard colors red, blue, yellow, green, and tan
- Also available in custom colors and sizes
- Made in USA using globally sourced materials

ITEM #	LENGTH x WIDTH - PACKAGING	CPP*	CASE	MIN
33783	1" x 1/2" Yellow Sterling™ - 1# Poly	630	20	200 lb.
44783	1" x 1/2" Blue Sterling™ - 1# Poly	630	20	200 lb.
64783	1" x 1/2" Green Sterling™ - 1# Poly	630	20	200 lb.
94783	1" x 1/2" Red Sterling™ - 1# Poly	630	20	200 lb.
44802	1-1/2" x 1/2" Blue Sterling™ - 25# Bulk	425	25	200 lb.

\*CPP = Approximate Count Per Pound



# RUBBER BAND ACTUAL SIZE CHART

## FLAT LENGTH

**7/8"** 22 MM | SIZE: 8

**1 1/4"** 31 MM | SIZES: 10, 27

**1 1/2"** 38 MM | SIZE: 11

**1 3/4"** 44 MM | SIZES: 12, 29

**2"** 50 MM | SIZES: 14, 30, 61, 71, 81

**2 1/2"** 63 MM | SIZES: 16, 31, 62, 72, 82, 92

**3"** 76MM | SIZES: 18, 32, 63, 73, 83, 93

**3 1/2"** 88 MM | SIZES: 19, 33, 64, 74, 84, 94

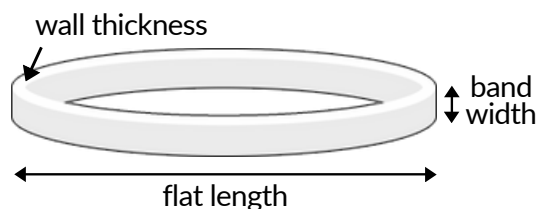
**4"** 101 MM | SIZE: 85

**5"** 127 MM | SIZE: 105

**7"** 177 MM | SIZES: 107, 117-A, 117-B

## HOW TO MEASURE A RUBBER BAND

Rubber bands have three core measurements that communicate their dimensions: flat length, band width, and wall thickness. To measure a rubber band, pinch at each end to lay the band flat. The distance from end to end is the flat length. Perpendicular to the length is the band width. The wall thickness measures the thickness of the band.



## BAND WIDTH

**1/16"**

SIZES:  
8, 10, 11, 12, 14, 16,  
18, 19, 117-A

**1/8"**

SIZES:  
27, 29, 30, 31, 32,  
33, 117-B

**1/4"**

SIZES:  
61, 62, 63, 64

**3/8"**

SIZES:  
71, 72, 73, 74

**1/2"**

SIZES:  
81, 82, 83, 84, 85

**5/8"**

SIZES:  
105, 107

**3/4"**

SIZES:  
92, 93, 94

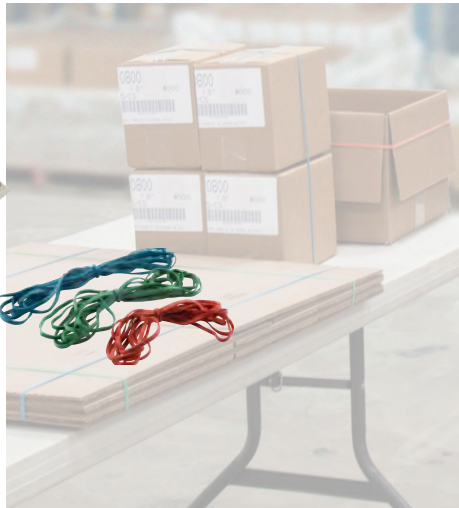
Size #	8	10	12	14	16	18	19	27	30	31	32	33	54	57	62	63	64	73	74	82	84	94	105	107	117A	117B
Length"	7/8	1-1/4	1-3/4	2	2-1/2	3	3-1/2	1-1/4	2	2-1/2	3	3-1/2	ASST.	1-3/4	2-1/2	3	3-1/2	3	3-1/2	2-1/2	3-1/2	3-1/2	5	7	7	7
Width"	1/16	1/16	1/16	1/16	1/16	1/16	1/16	1/8	1/8	1/8	1/8	1/8	ASST.	1/4	1/4	1/4	1/4	3/8	3/8	1/2	1/2	3/4	5/8	5/8	1/16	1/8

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